



Dart Aerospace Ltd.
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D2261-041
Job Sheet 214851



Part No: D2261-041

Job Qty: 2 pcs

Part Name: S-76 Long Arm Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/3/20

Job Tracking No:

Due Date: 11/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 14.05.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	2 pcs	11/23/20	11/23/20	0.25	0.94	Small Fab - Brake - 1		NOV 19 2020
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	QC 5	2 pcs	11/23/20	11/23/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Powdercoat - 4 Black Sand - B4B	2 pcs	11/23/20	11/23/20	0.00	0.05	Powdercoat - 1 - B4B		NOV 23 2020
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
							Powdercoat - 5 - B4B		
							Powdercoat - 6 - B4B		
							Powdercoat - 7 - B4B		
							Powdercoat - 8 - B4B		



Container No: S314410



Part: D2261-041

Job No: 214851

Serial No/Batch: S314410

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/20

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CANADA
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				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
130 QC 3	2 pcs	11/23/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
				QC 3 - 87	
				QC 3 - 47	
140 Small Fab - 2 - B4B	2 pcs	11/24/20	0.00 0.42	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
150 QC 5	2 pcs	11/24/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	

DAS
82
9-89

NOV 23 2020

DAS
58
9-89 NOV 25 2020

DAS
40
9-89 NOV 24 2020

160	Packaging 3-1 - Stock - B4B	2 / pcs	11/24/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	NOV 25 2020 DAS 80
					Packaging 3 - 4 - B4B	ST385 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 37 - B4B	DAS
170	QC 21 - SA	2 pcs	11/24/20	0.00 0.00	QC 21 - SA - 21	NOV 25 2020 21 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op 100 - Cut and Punch tube, Form tube as per dwg D2261 Deburr and remove all marking
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 START TIME: _____ OVEN TEMPERATURE: _____
 FINISH TIME: _____
 130 - QC3- Inspect Part Finish
 140 - Assemble as per dwg D2261
 150 - QC5- Inspect part completeness to step on W/O
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	6 ft (3 ea)	100-Small Fab - Brake NC	269179
A1449	Grommet	4 Ea (2 ea)	140-Small Fab - 2 - B4B	148740
D5077-1	Spacer	8 pcs (4 ea)	140-Small Fab - 2 - B4B	119735

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.035	6	118	0
140-Small Fab - 2 - B4B	A1449	4	994	0
	D5077-1	8	28	0

Part Specifications	
Specifications could not be found.	

Plex 11/3/20 7:34 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					